



Dart Aerospace Ltd.
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D2282-043

Job Sheet 198495



Part No: D2282-043

Job Qty: 20 pcs

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/16/19

Description:

Type: Stock **SOLD**

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Large Fab - Welded Assy-1	20 pcs		9/16/19	0.00	8.23	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	20 pcs		9/16/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
160	Packaging 3-1 - Stock - B4B	20 pcs		9/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		



Container No: S214011



rD2282 - 043

b No: 198495

rial No/Batch: S214011

ision:

ector:

Date:

structions/Various STC's

Dart Aerospace
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Date: 09/16/19

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				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	20 pcs	9/16/19	0.00 0.00	QC 21 - SA - 21	B4B
				QC 21 - SA - 70	21
				QC 21 - SA - 53	SEP 18 2019
Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: <u>M136525</u>) 1-Weld as per D2282-043 Saddle Assembly Descriptions: A/RER316L SS Filling Rod <u>5</u> Dwg Rev: <u>5</u> Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART*** 120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds) 160 - Packaging3 (Identify as per dwg & Stock Location: <u>GA</u>) LOCATION : GA 170 - QC21 (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2281	Jack Saddle	20 pcs (1 ea)	100-Large Fab - Welded Assy-1		
D2282-7	Tube	40 pcs (2 ea)	100-Large Fab - Welded Assy-1	5202681 5211871 / 5160899	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D2281	20	0	0	
	D2282-7	40	24	0	
Part Specifications					
Specifications could not be found.					

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Date:

Route update only



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							
Root Cause		FAULT CATEGORY									
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong							
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance							
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing							
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish							
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing							
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread							
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up								
Human Factors	Other/Details:										